

PRODUCT CATALOGUE

HELAFORM was founded in 1983 in Helsinki, Finland. Since its foundation, the company has become the market leader in the Nordic Middle-East.

has also been recognised for its responsible and sustainable business activities. Such certificates include the High Credit Rating, Design from Finland, Made in Finland and The Strongest in Finland, which are only granted to a small number of companies. The products comply with all industry standards, including the European Standard EN 1527 / EN 1527-2013.

Quality and reliability

Parternship and technical know-how

Technical customer service and long roots in the industry secure the most cost-effective solution for the customer. Long-term partnership







Helaform in numbers	4
Series introduction	6
Fittings sets	10
Sliding track profiles	14

SLIDING DOOR SYSTEMS

Sliding door info	16
Wardrobes (max. 45 kg)	18
Series 30	20
Series 40	22
Series 60	24
Series 75 (805)	26

Apartments and commercial spaces (50-300 kg) 32 Series 75

	■ <u>75 Junior</u>	34
	■ <u>75 Flow</u>	36
	5 Steel	44
	Saga 150 / Saga 300	56
	Extra features (Soft Close, Soft Stop, LHP, Syncro)	64
	Retrö	68
Ind	ustry and agriculture (120-2000 kg)	70
	Series 100	72
	Series 150	78
	Series 300 ja 500	86
	Series 2000	94
	Bottom guides for series 100-2000	98
	Handles	101

FOLDING DOOR SYSTEMS

Folding door info	104
Series 75	106
Series 100-300	108

APPLICATIONS

Industrial curtain systems	122
Conveyor systems	130
Cable trolley systems	136
Accordion door systems	140

STAINLESS STEEL

HELAFORM IN NUMBERS

Who are we, what do we do and how do we do it?





Finnish **FAMILY-OWNED** company since 1983



Nearly 40 YEARS OF EXPERIENCE in sliding track systems







Over 2,000,000 SLIDING TRACK metres sold



More than **1,000 PRODUCTS** available from stock



IN-HOUSE design, manufacturing and R&D

Many **LONG-TERM** international partnerships

Over **94.4 % OF OUR CUSTOMERS** would highly recommend us. Our Net Promoter Score (**NPS**) is **66**.

SERIES INTRODUCTION

Lightweight sliding door systems

30 / 40 / 60

Wardrobe and furniture doors for apartments

An ideal choice for light-timber wardrobe or cupboard installations.

Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result. With these series, you can install several sliding doors e.g for your wardrobes.



75

Interior doors and room dividers for apartments and public spaces

75 series is a versatile series for almost all interior and room dividers for use in homes or public spaces. By combining parts within a **75 Flow series**, a solution can be created that is just right for the customer's interior design and functionality needs. The 75 steel parts, on the other hand, offer products suitable for outdoor use, for example, for sliding doors in courtyards and external canopies.

RETRÖ Interior doors and room dividers for apartments

Retrö is a stylish system for interior sliding doors, which create spectacle in your home. Retrö resembles a mechanism familiar from barn doors doors with a modern updated appearance, with which you can use either new flat sliding doors or an old barn door. The striking black-painted steel parts stand out immediately to the eye, acting as an interior element in itself. The Retrö system is also equipped with a Soft Close mechanism at both ends of the track for added comfort.



SAGA

Custom doors and room dividers for apartments and public spaces

SAGA is designed for spaces where you want a stylish and high-quality solution. For example, for high-quality, custom-made, solid-wood doors, SAGA offers a premium sliding track system. The most common use of the series is in apartments, but due to the high load capacity of the system, it is also use in public spaces, such as galleries, showrooms and exhibition spaces, where the sizes of doors / partitions may be large. The 316L stainless-steel parts of the series allow the system to be installed even in the most demanding conditions.





SERIES INTRODUCTION

Heavyweight sliding door systems, folding door systems and applications

100 / 150

Medium-heavy interior and exterior doors for commercial and industrial spaces

Series 100 and 150 are medium-heavy series. Thanks to their load-bearing capacities with these series you can install heavier sliding doors, partition doors and partition walls for outdoor as well as indoor use. Sliding doors and space dividers for industrial warehouses and canopies are conveniently built with the sliding track systems of these series. In addition, these series are suitable suitable for, e.g. sliding doors in agricultural buildings as well.



FOLDING DOOR SYSTEMS

Folding doors for apartments and industrial spaces

Folding door systems for apartments, industrial and storage buildings are spacesaving and economic solutions. In areas where there is no space for sliding doors on the sides of the door opening, folding doors are perfect for saving space. Folding door systems use the same high-quality tracks as sliding door systems.

APPLICATIONS

Industrial curtain systems

Industrial curtain systems are maintenance-free and functional solutions for various types of industry protective and storage curtain systems.

Conveyor systems

Conveyor systems are flexible and easy to modify. Conveyor tracks can be used in agriculture, gardens, furniture industry, photo studios, paint shops, theatres, etc.

Cable trolley systems

Flat and round cable trolley systems can be used in various cranes such as bridge cranes, booms, studio lighting and in industrial facilities.

Accordion door systems

Accordion door systems are used in room dividers, cabinets and hallways. Such a need can be found in homes, schools, offices and other public spaces.

300 / 500 / 2000

Heavy interior and exterior doors and space dividers for commercial and industrial spaces

Series for heavy sliding doors, space dividers and transfer walls. 2000 series hangers with load capacity up to 2,000 kg is available, which allows for the installation of really large and heavy sliding doors in, for example, the largest industry and logistics centres. Durable and high-quality parts of Helaform make possible the light and safe use of sliding doors.







FITTINGS SETS

Complete Do-It-Yourself packages

- All required parts for an installation in one package
- Stylish and informative packaging •
- Compact package size to minimize store shelf space requirement •
- **Options for a wide variety of doors**



Helaform fittings sets are colour coded and have informative labels so that the customer can easily choose the most suitable one. The DIY-package range includes solutions for the most common wardrobe and partition needs.



In stores, the visual and colourful design of Helaform's fittings sets package pops out out as well as minimizes the required store shelf space.

Store display provides sales support and useful information to help the customer choose the right product for the need.

Check out more information and availability of our fittings sets from www.helaform.com



FITTINGS SETS

Fittings sets suitability, properties and accessories

Fittings sets			Suitable door widths	Suitable door weight	Suitable door thickness	Trac mater Aluminum	
SERIES 30 / 40 / 805	Antidorne Halladella sisterila sist						
Fittings set with track 365	faldoort unround headman koncella an	For one wardrobe door	max. 900 mm	max. 45 kg	16 - 40 mm	Х	
Fittings set with track 465	heldrorm ¹ LIRICOVEN NELASARIA RISSOLLA 465 Metadose anno di Rusara mis no no no di heldrorm ¹ LIRICOVEN NELASARIA RISSOLLA 465 Metadorm ¹ NURCOVEN NELASARIA RISSOLLA 465	For two or three* wardrobe doors	max. 1200 mm	max. 45 kg	16 - 40 mm	х	
Fittings set with track 805	Andsformy Antonional and an and a second at an anti- matic and an anti-anti-anti-anti-anti-anti-anti-anti-	For two wardrobe door	max. 1000 mm	max. 30 kg	max. 16 mm	Х	
SERIES 75							
Fittings set with track 75 Junior		For one interior door	max. 1000 mm	max. 50 kg	20 - 40 mm	Х	
Fittings set with track 75 Flow	HATTING CARACTERISTIC OF LAND A CONTRACT OF LAND A	For one interior door	max. 1200 mm	max. 75 kg	25 - 60 mm	Х	
Cover plate set 75 Flow		For one interior door	max. 1200 mm	max. 100 kg	25 - 50 mm	Х	
Cover plate set 75 Flow SC		For one interior door	max. 1050 mm	max. 75 kg	25 - 50 mm	Х	
Fittings set with track 755	Addromy LANGOVEN HELABARA KOSKOLA 755 Haldformy LANGOVEN HELABARA KOSKOLA 755	For one interior or exterior door	max. 1200 mm	max. 100 kg	25 - 60 mm		Х
Retrö fittings set	RETRÖ	For one interior door	max. 1200 mm	max. 80 kg (150 kg)	35 - 45 mm		Х
Fittings set 765		For one interior or exterior door	no track included	max. 100 kg	25 - 60 mm	-	-
Fittings set for folding door 902	and a first state of the state	For two folding door leaf	no track included	max. 25 kg / door leaf	20 - 40 mm	-	-
Fittings set for folding door 904		For four folding door leaf	no track included	max. 25 kg / door leaf	20 - 40 mm	-	-

SERIES 150

Assembly set 150



Fixing		Includes accessories	
Wall	Soffit		
	Х	-	
	Х	-	
	Х	-	
Х	Х	-	
х	Х	Soft closeSoft stop	
Х		Cover plate	
Х		Cover plateSoft close	
Х	Х	-	
Х		Soft close and soft open	
х	х	-	
	Х	-	
	Х	-	

SLIDING TRACK PROFILES

Track options categorized by series

Aluminium tracks

Galvanized steel tracks



Series 30 K-30 (AI) Capacity 45 kg



Series 40 K-40 (AI) Capacity 45 kg

1,5



Series 60 K-60 (AI) Capacity 45 kg





SLIDING DOOR INFO

Determining a sliding door system and parts

The installation space & environment

The installation environment determines which materials should be used (e.g. Al, Fe or AISI) and how to install the system while the available space affects the sliding solution itself (e.g. straight sliding, folding door, accordion type door, etc.).

Design & functionality

The design requirements affect the selection of the suitable sliding fittings and vice versa. Adding functionalities such as Soft Close enhances the usability of the door.

Door size, construction & weight

The door's width affects the track length, while the door's construction affects the suitable fittings and guides. The door's weight determines the product Series to use. (Note! In exterior installations please note the wind loads).

6 steps to specify single sliding door system:

1. Sliding track enables the door movement

Track length is twice the width of the door opening.



3. Hangers slide the door

Hangers are specified 2 pcs per door. In general, nylon wheels are recommended for interior and steel wheels for exterior use. Hangers are fixed to the door from the bolt or by using fixing plates.

4. Track stops limit the door movement

Track stops are specified 2 pcs per door.

5. Bottom guide guides the door movement

Sliding doors always require a bottom guide, which can be either floor or wall fixed. The bottom guide's purpose is to guide the door movement according to the track line.

2. Brackets to install and support the track

Brackets are used to install the track to wall or soffit. The number of brackets depends on the product Series (bracket interval in the track is min. 500-1000 mm). Aluminium (and 75 steel) tracks can be fixed to soffit straight through the track.



6. Design and functionality with the accessories

Cover plate hide the track system, so that only the door and the elegant cover plate remain visible. Soft Close closes or opens the door slowly and smoothly.









SLIDING DOOR SYSTEMS











(Products 10303 and 10304)

SERIES 30 Wardrobes

An ideal choice for light-timber wardrobe or cupboard installations. This series includes a set in an easy-installation package which includes all the components needed for one door with different track options available depending on the door width. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result.



Specifications

Weight (max.capacity)	45 kg / door
Door thickness	16-40 mm
Fittings sets	Track length

The package components are presented separately on page 28.

30

max. 40



Hangers with nylon wheels. Lubricated for life ball bearings.

Aluminium track

Door width (max.)

Code 10303

750 mm	
900 mm	





Specifications

IM
ngth
wo doors)

2400 mm (for three doors)

The package components are presented separately on page 29.

SERIES 40 Wardrobes

Designed for light-timber wardrobe and cupboard doors where two or more doors overlap each other. This series has an easy-installation package which includes all the necessary components for two or three doors. These sets are available in different track lengths depending on the door width. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result.









Hangers with nylon wheels. Lubricated for life ball bearings.

Aluminium track

Door width (max.)

900 mm 800 mm

Code





SERIES 60 Wardrobes

Designed for two or more timber or mirrored wardrobe doors. The series bottom guides are installed behind the door leaving a clean finish at the front of the door. The hangers are available with top or side fixing plates. This system is designed for the furnishing industry and carpenters.



Specifications

Weight (max.capacity)	45 kg / door
Door thickness	15-24 mm





J.

Hangers with nylon wheels. Lubricated for life ball bearings.

Aluminium track





SERIES 75 (805)

Wardrobes

Designed for two timber wardrobe doors. This series has an easy-to-install DIY package which includes all the components for two wardrobe doors. This series is an ideal choice when there is only limited space for the track inside the wardrobe since the track is only 34 mm wide and 28 mm high. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result.



Specifications

Weight (max.capacity)	30 kg / door
Door thickness (max.)	16 mm
Fittings sets	Track length

The package components are presented separately on page 31.



max.16



Hangers with nylon wheels. Lubricated for life ball bearings.

Aluminium track

Door width (max.)

1000 mm

Code





SERIES 40

			CODE
)		Set with 1.8 m track (AI)	10404
uide set 40	2 x stop set 30/40	Set with 2.4 m track (Al)	10406
ngers.			

31	K-40 1.8 m (Al)	10418
	K-40 2.4 m (Al)	10424
	K-40 3 m (Al)	10425

5. 22 Ju	4.5	PP-30/40/left Nylon. Side fixing. For track K-40. (Capacity 45 kg / pair)	10500
2,5	right	PP-30/40/right Nylon. Side fixing. For tracks K-30 and K-40. (Capacity 45 kg / pair)	10501

Bottom guide set 40

Floor fixing.

17	Stop set 30/40 For tracks K-30 and K-40.	10511









30

SERIES **75** (805)

		CODE
om guide A0-75	Set with 2 m track (AI)	20512
	K-75 Junior 2 m (Al)	20017

<u>1,50</u>	KOP-30/S Straight. Nylon. Side fixing. For track K-75 Junior. (Capacity 30 kg / pair)	20046
3 - 1,50	KOP-30/T Bent. Nylon. Side fixing. For track K-75 Junior (Capacity 30 kg / pair)	20047



A0-75 HD-polyethylene. Floor fixing. (Ø 6 mm) (Capacity 100 kg)

SLIDING DOOR SYSTEMS Apartments and commercial spaces







Specifications

Weight (max.capacity)	50 kg / door
Door thickness	20-40 mm
Bracket interval (max.)	500 mm

Fittings sets	Track length
Fittings set with track 75 Junior	2000 mm

The package components are presented separately on page 46.

75 JUNIOR

Apartments and commercial spaces

The 75 Junior fittings set is suitable for **light interior sliding doors**. The set is mainly used in simple door installations where no special features are needed. The quality 1.5 mm thick aluminium track gives the track a maximum weight capacity of 50 kg. Due to the track's size, it also fits into small spaces.



75 Junior



(Product 20705 with soffit fixing)



Hangers with nylon wheels. Lubricated for life ball bearings.

Aluminium track



Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

Door width (max.)

Code

1000 mm

75 FLOW

One series, many solutions

APPEARANCE

Leave the track visible

With the LHP adjustable plate, the distance between the door and the track can be adjusted to a minimum, allowing the appearance to continue in style from track to door, creating an almost seamless look for your sliding door. This feature is also perfect for ceiling-concealed track installation.



Hide the track

The cover plate hides the track system, so that only the door and the elegant cover plate remain visible. Cover plates are available in a straight and curved versions that cover the track system also from above. The cover plate is simply clicked into place without any need for screws.



Create your own style

When you want to create a sliding door just for your interior, for example, so that the cover plate fits with the door or wall design, a **facing board holder** can be used. With it, you can install your own cover plate (with a certain color or material) to hide the track.



FUNCTIONALITY

The Soft Close closes the door slowly and smoothly. This feature also brings safety and durability to the door use.

The Soft Stop stops the door lightly, damping it and catching it from the hanger, keeping the door closed or open.



Syncroduo allows two doors to move on one track so that the doors open simultaneously by moving only one door.





75 FLOW Apartments and commercial spaces

Apartments and continential spaces

A stylish and versatile series for indoor use when you want to leave the track visible, embed it in the ceiling, for example, or make a cover plate on the track yourself. This set also includes additional mechanisms such as a Soft Close and Soft Stop. All these features add to the ease of installation and comfortable usage of the system. This set is used with wood, aluminium and composite doors.



Datasheet



Specifications

Weight (max.capacity)	75-100 kg / door
Door thickness	12-60 mm
Bracket interval (max.)	500 mm
Door width (min.) when using 1 Soft Close	500 mm
Door width (min.) when using 2 Soft Close	750 mm
Fittings sets	Track length
Fittings set with track 75 Flow	2100 mm

The package components are presented separately on page 46.

2400 mm







Hangers with nylon or steel wheels. Lubricated for life ball bearings.

Aluminium or anodized aluminium track

Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

Door width (max.)	Code
1050 mm	20709
1200 mm	20708



COVER PLATE SET **75 FLOW**

Apartments and commercial spaces

Cover plate set 75 Flow is an ideal choice when you want a functionally complete system and track hidden with a ready-made cover plate to complete the look. The most typical uses for the series are apartments, kindergartens, nursing homes, hospitals and offices. A version with a Soft Close is also available in the fittings sets. Cover plates are available with straight or curved cover plates.



Datasheet





(Products 20620, 20621, 20622 and 20636 with soffit fixing)

Specifications

Weight (max.capacity)	75-100 kg / door
Door thickness	12-50 mm
Bracket interval (max.)	500 mm
Door width (min.) when using 1 Soft Close	500 mm
Door width (min.) when using 2 Soft Close	750 mm

Fittings sets	Track length
Cover plate set 75 Flow (RAL 9010)	2100 mm 2400 mm 3000 mm
Cover plate set 75 Flow (RAL 9010) (Includes Soft Close)	2100 mm

The package components are presented separately on page 46.





Hangers with nylon or steel wheels. Lubricated for life ball bearings.

Aluminium track and powder coated aluminium cover plate

Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

Door width (max.)

Code	
20620	

050 mm		
200 mm		
500 mm		
050 mm		



SLIDING GLASS SYSTEMS

Apartments and commercial spaces

Helaform's glass door series are designed for a wide variety of glass door sizes for interior use. Helaform's tracks and components allow the designer to order the glass tailored to the individual needs of the doorway. No fixing holes are needed in the glass for doors up to 120 kg. Helaform's glass door components are suitable for public spaces such as **offices**, **hotels**, **shopping malls** and **airports** as well as **private housings**.



Datasheet



Specifications

Weight (max.capacity)	100 kg
Glass thickness	6-12 mm



6/8/10/12



Hangers with nylon or steel wheels. Lubricated for life ball bearings.



Aluminium or anodized aluminium track

Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).



75 STEEL Apartments and commercial spaces

This series is suitable, for example, for sliding doors in yard and outdoor warehouses where a durable and simple sliding door system is required. The track can be fixed to the wall with brackets or directly from the track to the ceiling. With nylon hangers, it is also suitable for interior doors. Suitable for use with wood, metal and composite doors.



Datasheet



Specifications

Weight (max.capacity)	100 kg / door
Door thickness	12-40 mm
Bracket interval (max.)	500 - 1000 mm

Fittings set	Track length
Flttings set with track 775	2000 mm 2400 mm

The package components are presented separately on page 47.

75 Steel





Hangers with steel wheels. Lubricated for life ball bearings.



Hot-dipped galvanized steel track (min. 20 $\mu\text{m}).$



Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

Door width	(max.)
------------	--------

Code 20603

20604

1000 mm 1200 mm



FITTINGS SETS						CO
	Cover plate set 75 Flow S	${f C}$ (includes Soft close)	4	2,1 m	track (AI)	206
	1 x track K-75 Flow 1 x hanger MP-75/nylon	2 x plate PLP-75	5 x wall bracket SKX-75/Flow	1 x stop KP-75 2,4 m	ı track (AI)	206
	1 x bottom guide A0-75 1 x cover plate	1 x end cap (pair)	1 x Soft Close OH-75/Flow /75kg)	3 m tr	rack (Al)	206
Ndrigent Lakonstein M Index on an an Ndrigent Lakonstein	Fittings set with track 755	5	• •	2 m 1	track (Fe)	206
		x wall bracket 2 x st 75/steel/Junior KP-75/ xing. The screws are included	100 A0-75		n track (Fe)	206
	Fittings set 765 2 x hanger PP-75/nylon 2 x stop KP-75	1 x bottom guide A0-75		no tr	ack included	206
	Assembly set 765 Control of the set 765 Control of t	x bottom guide A0-75		no tr	ack included	205
	Assembly set 775 (With adju	ustable low headroom	plate)			







HANGERS WITH FIXING PLATES





GALVANIZED STEEL TRACKS (recommended for outdoor use)





K-75 2 m	20001
K-75 2,4 m	20010
K-75 3 m	20003
K-75 4 m	20004
K-75 6 m	20006









		CODE
	MP-75/Junior Nylon. For track K-75 Junior. (Capacity 50 kg / pair)	20035
	MP-75/nylon For tracks K-75 and K-75 Flow. (Capacity 100 kg / pair)	20040
	MP-75/steel For tracks K-75. (Capacity 100 kg / pair)	20042
<u>- 23</u>		
	PP-75/Junior Nylon. For track K-75 Junior. (Capacity 50 kg / pair) (Door width min. 20 mm)	20036
	PP-75/nylon For tracks K-75 and K-75 Flow. (Capacity 100 kg / pair) (Door width min. 25 mm)	20041
	PP-75/steel For tracks K-75. (Capacity 100 kg / pair) (Door width min. 25 mm)	20043









		CODE
	SK-75/Flow For track K-75 Flow. (Door thickness max. 50 mm)	20075
	SKX-75/Flow For track K-75 Flow. (Door thickness max. 60 mm)	20076-1
17.50 28.50	SKU-75/steel For track K-75. (Door thickness max. 30 mm)	20071
2	SKU-75/Junior For track K-75 Junior. (Door thickness max. 35 mm)	20072
	SK/2-75/steel For double track. For track K-75. (Door thickness max. 35 mm)	20073
	KKK-75/steel For track K-75.	20080



BOTTOM GUIDES







- 1,50

ACCESSORIES









		CODE
	AO-6/L Short. Steel. Wall fixing. (Ø 6 mm)	20303
	AO-6/P Long. Steel. Wall fixing. (Ø 6 mm)	20304
-	AOK-10 2m (AI) Bottom guide channel. Usually attach to the bottom of the door.	50309
	Facing board holder OLP-75 Used for fixing cover board. For tracks K-75, K-75 Junior, K-75 Flow, K-100 and K-150.	20109
st 26	Stop KP-75 Stops the hanger inside of the track. For tracks K-75, K-75 Flow and K-75 Junior.	20106
	Clip Stop CS-75 Stops and keeps the door closed or open. For hangers MP-75 and PP-75.	20118
26	Soft Stop SS-75 Damp door movement before stopping and keeps the door closed or open. For hangers MP-75 and PP-75.	20119



ACCESSORIES				CODE
			Stop KP-75/100 Stops the hanger inside the track. For tracks K-75 and K-100.	20110
Q.0.		333 NOTINGO R	Soft Close OH-75/Flow (75 kg) 75 kg weight capacity. Closes the door smooth and softly. For track K-75 Flow.	20113
0			Soft Close OH-75/Flow (100 kg) 100 kg weight capacity. Closes the door smooth and softly. For track K-75 Flow.	20217
0		za zaizizio	Soft Close body OHR-75/Flow (75 kg) 75 kg weight capacity. Closes the door smooth and softly. Without hanger. For track K-75 Flow and hanger MP-75.	20215
6			Soft Close body OHR-75/Flow (100 kg) 100 kg weight capacity. Closes the door smooth and softly. Without hanger. For track K-75 Flow and hanger MP-75.	20216
		25	End clip PK-75/steel Prevents lateral movement of the track. For track K-75.	20120
	35	25	End clip PK-75 Junior/100 Prevents lateral movement of the track. For tracks K-75 Junior and K-100.	20121
			End cap PLH-75/Flow Grey. Pair. For track K-75 Flow.	20285
		End cap PLM-75/Flow Black. Pair. For track K-75 Flow.	20285	

GLASS DOOR ACCESSORIES

ACCESSORIES















		CODE
	Syncro duo SD-75 For two doors. For simultaneous opening. For track K-75 and K-75 Flow.	20114
	Syncro quattro SQ-75 For four doors. For simultaneous opening. For track K-75.	20115
	Cover plate (straight) + end caps 2,1m. For track K-75 Flow	20250
	Cover plate (straight) + end caps 2,4m. For track K-75 Flow	20251
	Cover plate (straight) + end caps 3m. For track K-75 Flow	20252
	Cover plate (curved) + end caps 2,1m. For track K-75 Flow	20150
	Cover plate (curved) + end caps 2,4m. For track K-75 Flow	20151
	Cover plate (curved) + end caps 3m. For track K-75 Flow	20152
	Glass clamp LP-75/100/A Suitable for glass thicknesses of 6, 8, 10 and 12 mm. For hangers MP-75 and LOP-100. Incl. anodized cover plate, natural. Does not require drilling. (Capacity 120 kg / pair)	60104
	Glass clamp LP-75/100/R Suitable for glass thicknesses of 6, 8, 10 and 12 mm. For hangers MP-75 and LOP-100. Incl. anodized cover plate, light brown. Does not require drilling. (Capacity 120 kg / pair)	60105
	Glass clamp LP-150 With safety pins. Suitable for glass thicknesses of 10 and 12 mm. For hangers MPS-100, MP-150 and MPS-150. (Capacity 200 kg / pair) NOTE! Only suitable only for series 100 and 150.	60103
32	Bottom guide LAO-75/100/150 For glass door. Floor fixing. Adjustable 6 - 25 mm.	60102



SERIES SAGA 150

Apartments and commercial spaces

This series is designed for heavy interior and exterior applications for areas where high corrosion resistance and architectural design are required. Typically this series is used for **residential** and **commercial spaces** like in **showrooms** and **galleries** as well as in luxurious villas on the seaside. The series also includes the popular Soft Close mechanism and a Low-Headroom Plate for a final touch of luxury. Anodized aluminium up to 25 microns and acid-proof stainless steel AISI 316 L quality guarantee corrosion resistance up to maritime conditions.



Datasheet



Specifications

Weight (max.capacity)	150 kg / door
Door thickness	20-60 mm
Bracket interval (max.)	500 mm
Door width (min) when using 1 soft close	500 mm
Door width (min) when using 2 soft close	750 mm

SAGA 150

660

Hangers with nylon wheels with 440C precision bearings and steel body AISI 316 L-quality.



Galvanized (25 $\mu\text{m})$ aluminium track, bracket and stop.

 $\hat{\mathbf{Q}}$

AISI 316 L-quality steel parts.





SERIES SAGA 300

Apartments and commercial spaces

This extremely durable series is designed for heavy interior and exterior applications. Typically this series is used in **entrance halls, galleries** and **auditoriums** where durable and stylish sliding systems are required. Due to the series high corrosion resistance and durability for up to 300 kg weight capacity, this series can also be used in **extreme weather conditions,** for example in sliding doors on **seaside villas**. Anodized aluminium up to 25 microns and acid-proof stainless steel AISI 316 L quality guarantee corrosion resistance up to maritime conditions.



Specifications

Weight (max.capacity)	300 kg / door
Door thickness	25-60 mm
Bracket interval (max.)	500 mm

SAGA 300



660

Hangers with nylon wheels with 440C precision bearings and steel body AISI 316 L-quality.



Galvanized (25 $\mu\text{m})$ aluminium track, bracket and stop.

 $\left(\right)$

AISI 316 L-quality steel parts.

SERIES **SAGA**





80-11

SERIES SAGA 💳

		CODE
	AOK-10 2 m (Al) Bottom guide channel. Usually attach to the bottom of the door.	50309
	AOL-10/SAGA, AISI 316 L Floor fixing. (ø 12 mm).	10191
	AO-10/SAGA, AISI 316 L Wall fixing. (ø 12 mm).	10192
	AOL-150/SAGA Nylon 66. Floor fixing. (ø 6 mm) (Capacity 150 kg)	10193
	Stop KP-150/300/SAGA Stops the hanger inside the track. For tracks K-150/SAGA and K-300/SAGA.	10180
220	End cap PLH-150/SAGA Grey. Pair. For track K-150/SAGA.	10185
	End cap PLM-150/SAGA Black. Pair. For track K-150/SAGA.	10186
	Soft Close with one hanger OHP-150/SAGA Closes the door slowly and smoothly. For track K-150/SAGA. (Capacity 150 kg)	10164

SERIES **SAGA**

ACCESSORIES		CODE
	Syncro duo SDS-150/SAGA/SC Preinstalled. Include 1 x Soft close. For two doors. For simultalneous opening. (Capacity 80 kg)	10168
	Syncro duo SDS-150/SAGA/SC Preinstalled. Include 2 x Soft closes. For two doors. For simultalneous opening. (Capacity 80 kg)	10169
	Syncroduo SD-150/SAGA Does not include track or soft clos For two doors. For simultalneous opening. (Capacity 150 kg)	ю. 10165

SAGA 300 Anodized Aluminium Tracks





K-300/SAGA 2 m (Al)	10202
K-300/SAGA 3 m (Al)	10203
K-300/SAGA 4 m (Al)	10204
K-300/SAGA 6 m (AI)	10206

HANGER





MP-300/SAGA, AISI 316 L Nylon. For track K-300/SAGA. (Capacity 300 kg / pair)

40102



WALL BRACKET

BOTTOM GUIDES



ACCESSORIES









SERIES SAGA

		CODE
33,5	SK-150/300/SAGA For tracks K-150/SAGA and K-300/SAGA. (Door thickness max. 50 mm)	10270
45	SK-150/300/SAGA Black. For tracks K-150/SAGA and K-300/SAGA. (Door thickness max. 50 mm)	10271
	AOK 3 m, AISI 316 L Bottom guide channel. Usually attach to the bottom of the door or to the floor.	50310
© © 75 8	AOL-12/SAGA, AISI 316 L Floor fixing. (Ø 19 mm).	10190
	A0-12, AISI 304 ø 19 mm. Seinäkiinnitys.	50325

Stop KP-150/300/SAGA Stops the hanger inside the track. For tracks K-150/SAGA and K-300/SAGA.	10180
End cap PLH-300/SAGA Grey. Pair. For track K-300/SAGA.	10285
End cap PLM-300/SAGA Black. Pair. For track K-300/SAGA.	10286
	Stops the hanger inside the track. For tracks K-150/SAGA and K-300/SAGA. End cap PLH-300/SAGA Grey. Pair. For track K-300/SAGA. End cap PLM-300/SAGA Black. Pair.

Soft Close - Silent and effortless opening and closing

The Soft Close system provides the final touch of luxurious feeling to the complete sliding door set. The system is similar to what we are used to in our kitchens that we love; slowly, silently and gently opening and closing the drawer is now available for sliding doors up to 150 kg.

The 75 Flow Series has two Soft Close options: blue for lighter interior doors with a load capacity of 75 kg and black up to 100 kg. Now you can choose a Soft Close to better match the weight of your door. The Soft Close mechanism can be disassembled from the hanger, stored separately, or install it on an existing hanger.

The Soft Close of the SAGA series is suitable for interior doors and thanks to its corrosion resistance also for outdoor use. Robust construction and high-quality parts can even soften a 150 kg door's closure.

- Moves the door gently and evenly towards the open or closed position without user assistance
- Mechanism is installed completely inside the track
- Makes the sliding door safer with less risk of accidentally trapped fingers
- Easy to install as it comes already assembled into the hanger but can be installed
 retrospectively as well

Available in series:

- **75 Flow** (page 36)
- SAGA 150 (page 56)



Soft Stop – New generation stop with a damper

This small mechanism provides additional comfort for the sliding door. The Soft Stop has two comfort-enhancing features: the Clip Stop feature, where the "cloves" catch the hanger, preventing the door from bouncing back when closing / opening the door, and a small damping pump that slows the door movement when it comes to a stop. Up to 100 kg doors.

The Soft Stop is easy to install and fits completely inside the sliding track, leaving a finished look for the whole system.

- Stops the door softly and keeps the door open / closed
- Mechanism is installed completely inside the track
- Easy to install

Available in series:

75 (page 32)

Fits all 75-series sliding tracks (when using MP-75 hanger)



Low-Headroom Plate (LHP) - For a minimalistic finish

Innovative design for interior wooden doors. Minimalistic finish with all parts concealed without the need for cover plates or pelmets by **reducing the clearance between the track and the top** of the door to a minimum of 2 mm.

- Vertically adjustable plate for up to 100 kg
- Easy to install and adjust the gap between the door and the track
- The plate's small size enables thinner door thickness and less routing to be made
- Compatible with the Soft Close mechanism





Available in series:

- **75** (page 32)
- SAGA 150 (page 56)

e track ess



Syncroduo – Moves two doors at the same time

The Syncroduo system, where a pair of sliding doors, hanging on one track, are connected to each other so that both doors open simultaneously by moving just one leaf. The Syncroduo system fits completely inside of the sliding track. Also available with Soft Close.

- You can quickly open a larger doorway
- Mechanism is installed completely inside the track
- No extra mountings needed on the door or the frame
- Also available in pre-installed





Available in series:

- **75** (page 32)
- **SAGA 150** (page 56)



Colour options — Pick the right colour for you

The SAGA series is designed so that the sliding track acts already as a design element. By anodizing or powder coating the track, the combined options with the door are limitless. We offer from stock natural anodized and black anodized colours. Other colours are custom made.





Available in series:

SAGA 150 (page 56)



FITTINGS SETS







ACCESSORIES







> SERIES **RETRÖ**

Apartments and commercial spaces

The Retrö sliding door system, combined with your stylish door, creates a focal point and adds to the look of your home. This system is a complete kit, available in two sizes: 2 and 2.4 metres. It is also possible to extend the track with a track joint, so even a larger doorway can be covered with this design package. In addition, the two doors can move in parallel with the use of double tracks and double wall brackets. The package also includes Soft Close for added comfort and safety.

Specifications

Door weight (max.)

Door thickness

80 kg - 150 kg /door 35-45 mm









		CODE
2 x stop	Fittings set with track Retrö 2 m For one door (Door wigth max. 1000 mm) (Door thickness max. 45 mm)	11700
1 x bottom guide	Fittings set with track Retrö 2,4 m For one door (Door wigth max. 1s00 mm) (Door thickness max. 45 mm)	11701

I63 mm	Handle LVM-150/Retrö, black Fixing on the door surface. (Material: Metal, powder-coated)	11720
165 mm 115 mm 0	Flush handle UVM-150/Retrö, black Fixing in the door. (Material: Metal, powder-coated)	11721
0 0 0 12 0 0 40	Double wall bracket SKL/2-150/ Retrö, joint Allows parallel movement of two doors in the opening. Double wall brackets are needed as much as wall brackets.	11775
	Track joint LKU-150/Retrö Allows seamless connection and extension of sliding tracks.	11790

SLIDING DOOR SYSTEMS Industry and agriculture

MILLING MILLING

POLARIS




Datasheet



Specifications

Weight (max.capacity)	120 kg / door
Bracket interval (max.)	1000 mm

SERIES **100** Industry and agriculture

The series 100 is one of the most versatile Helaform series. It offers solutions for straight sliding doors and industrial curtains, but also for special applications such as conveyor systems, cable trolleys and watering systems. Typical door installations include external doors for **storage facilities** and **agricultural buildings**, but also **medium-weight interior partitions, sliding screens** and **grills**.



100



Hangers with nylon and steel wheels. Lubricated for life bearings.

Hot dipped galvanized steel track (min. 20 $\mu\text{m}).$

Zinc plated (min. 8 $\mu\text{m})$ steel parts. Tested in salt water spray chamber (240 h).



FIXING PLATES









WALL BRACKETS









 $\Theta \oslash$

SERIES 100

		CODE
<u> </u>	PLS-100/150 Side fixing. For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness 35-47 mm)	40100
<u>2.50</u> 35 - 47	PLS-100/150/E Side fixing. Adjustable. For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness 35-47 mm)	40101
	PLP-100/150, M10 Top fixing. For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness min. 25 mm)	40103
30 9 0 0 0 0 0 0 0 0 0 0 0 0 0	SKL-100 Joint bracket. For track K-100. (Door thickness max. 40 mm)	30070
	SKL-100 Joint bracket, adjustable. For track K-100. (Door thickness may 40 mm)	30086

(Door thickness max 40 mm)



SERIES 100

		CODE
80 T	LKU-100/100 mm For track K-100.	30091
	LKU-100/100 mm, for welding For track K-100.	30093
150	LKU-100/200 mm For track K-100.	30092
	LKU-100/200 mm, for welding For track K-100.	30094

<u>11</u>	Stop KP-75/100 Stops the hanger inside the track. For tracks K-75, K-75 P, K-75 Flow, K-75 Junior and K-100.	20110
	Stop KP-100/150 Stops the hanger inside the track. For tracks K-100 and K-150.	40110
	End clip PK-75 Junior/100 Prevents lateral movement of the track. For tracks K-75 Junior and K-100.	20121



The 150 series is perfect for medium-weight installations thanks to its maximum capacity of 200 kg. Principal uses are sliding screens and grills, overhead runways, horse boxes, agricultural buildings, storage systems, the shipbuilding industry, for both interior and exterior medium-weight projects.



Specifications Weight (max.capacity) 200 kg / door Bracket interval (max.) 1000 mm





Hangers with steel wheels. Lubricated for life bearings. Aluminium- or steel body.

Hot dipped galvanized steel track (min. 20 $\mu\text{m}).$

Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).



HANGERS WITH FIXING PLATES









 $\overline{}$

0

6

 \odot

6

0

57

0

57





FIXING PLATES







80

SERIES 150

		CODE
2.5 2.5	PPS-150/steel For track K-150. (Capacity 200 kg / pair) (Door thickness 35-47 mm)	40041
	PPS-150/nylon For track K-150. (Capacity 200 kg / pair) (Door thickness 35-47 mm)	40046
) (2.5	PPS-150/AI/steel For track K-150. (Capacity 200 kg / pair) (Door thickness 35-47 mm)	40043
Д10 (2.5 47	PP-150/Al/steel For track K-150. (Capacity 200 kg / pair) (Door thickness 35-47 mm)	40045



PLS-100/150 Side fixing.

For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness 35-47 mm)



SERIES **150**

		CODE
20 20 20 20 20 20 20 20 20 20 20 20 20 2	SK/2-150 For double track. For track K-150. <i>Note! Without joint</i> <i>screws.</i> (Door thickness max. 45 mm)	40074
	SKL/2-150 Joint bracket. For double track. For track K-150. (Door thickness max. 45 mm)	40075

	KK-150 For track K-150. <i>Note! Without joint screws</i> .	40080
30	KK-150, for welding For track K-150. <i>Note! Without joint screws.</i>	40082
	KKL-150 Joint bracket. For track K-150.	40081
	KKL-150, for welding Joint bracket. For track K-150.	40083
210.50 1250 75	KKK-150 For track K-150. <i>Note! Without joint screws.</i>	40084
	KKKL-150 Joint bracket. For track K-150.	40085



SERIES **150**

		CODE
B8 65 bolaform	Stop P Wall stop. Stops the door. For tracks K-150, K-300, K-500 and K-2000.	50111
54,60 R	End Clip PK-150 Prevents lateral movement of the track. For track K-150.	40120



Datasheet



SERIES **300/500**

Industry and agriculture

Series 300/500 is a durable and versatile system for heavy-duty industrial and logistic centre sliding doors and applications. This series is typically used in **industrial buildings** and **storage complexes**, as well as in interior solutions such as **fire doors**. These products can also be used in sliding door applications such as **conveyor systems** and **art-museum storage solutions**. The track determines the maximum weight capacity per door, so by changing the track you can easily increase the loading capacity, track K-300 is up to 300 kg and track K-500 is up to 500 kg (up to 1,200 kg with MPT-600 hanger).



Specifications

	300-series	500-series	500-series*
Weight (max.)	300 kg /door	500 kg /door	1200 kg /do
Bracket interval (max.)	1000 mm	1000 mm	500 mm
* Use hanger MPT-600 to achi weight capacity.	eve 1200 kg max.		

Note! The track determines the load capacity of the system per door, ie by changing the track you can easily increase the weight capacity of the system.

300-500



* OOr

Hangers with steel wheels. Lubricated for life bearings.

Hot dipped galvanized steel track (min. 20 µm).



Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

SERIES **300-500**

GALVANIZED STEEL TRACKS		
	54	K-300 2 m
		K-300 3 m
		K-300 4 m
		K-300 5 m
		K-300 6 m
		K-500 2 m
	54	K-500 3 m
	2,50	K-500 4 m
		K-500 5 m
		K-500 6 m
HANGERS		
940		MPS-300/500/steel For tracks K-300 and K-5 (Capacity 300 kg / pair or 500 kg / pair)
(C)	S helaform	MPS-300/500/nylon For tracks K-300 and K-5 (Capacity 300 kg / pair or 500 kg / pair)
	helaform	MPS-300/500H/steel Heat resistance 300°C. For tracks K-300 and K-5





CODE
50012
50013
50014
50015
50016
50022
50023
50024
50025
50026

<-500. 50040 or

<-500. 50058 or

For tracks K-300 and K-500. 50054 (Capacity 300 kg / pair or 500 kg / pair)

MP-300/500/steel For tracks K-300 and K-500. 50044 (Capacity 300 kg / pair or 500 kg / pair)

MP-300/500/steel/200 mm For tracks K-300 and K-500. 50050 (Capacity 300 kg / pair or 500 kg / pair)

MP-300/500/nylon For tracks K-300 and K-500. 50057 (Capacity 300 kg / pair or 500 kg / pair)

HANGERS O Malatom 0 236 \square <u>_M16</u>

HANGERS WITH FIXING PLATES









0



FIXING PLATES





5

Í

SERIES **300-500**

		CODE
heidform heidform	MPT-600/steel For track K-500. (Capacity 1200 kg / pair)	50055
		l
	PPS-300/500/steel For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair) (Door thickness 44-60 mm)	50041
	PP-300/500/steel For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair) (Door thickness 44-60 mm)	50045
M ¹⁶	PLS-300/500	

PLS-300/500 Side fixing. For timber door. For hangers MPS-300/500 and MP-300/500. (Door thickness 44-60 mm)

SERIES **300-500**



SERIES 300-500

CODE
50080
50082
50081
50083
50084
50085
50086
50087

SERIES **300-500**



SERIES **300-500**

		CODE
	LKU-300/500/200 mm For tracks K-300 and K-500.	50092
helaform	LKU-300/500/200 mm, for welding For tracks K-300 and K-500.	50104

Φ

Ø22

	Stop KP-300/500 Stops the hanger inside the track. For tracks K-300 and K-500.	50110
B8 65 65 23 helaform	Stop P Wall stop. Stops the door. For tracks K-150, K-300, K-500 and K-2000.	50111
40	End clip PK-300/500 Prevents lateral movement of the track. For tracks K-300 and K-500.	50120



Datasheet



SERIES **2000** Industry and agriculture

Series 2000 is a multifunctional solution designed for loads up to 2,000 kg. This top-hung system is unique in its weight class, enabling extremely large doors and heavy objects to be moved easily. This extremely durable series is typically used in large industrial halls, warehouse facilities, logistic centres for truck loading bays and the marine industry.



Specifications

Weight (max.)	2000 kg /door
Bracket interval (max.)	1000 mm







Hangers with steel wheels. Lubricated for life bearings.

Hot dipped galvanized steel track (min. 70 µm).

Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).



(Door thickness max. 110 mm)

SOFFIT BRACKETS



ACCESSORIES





BOTTOM GUIDE OPTIONS ARE PRESENTED ON PAGE 98.

NOTE! Bottom guides must be used with door installations.

SERIES 2000

	CODE
KKKL-2000 Joint bracket. For track K-2000.	60080
KKL-2000/M16 x 160 Joint bracket. With bolt. For track K-2000.	60090



BOTTOM GUIDE INFO

Helaform's wide range of bottom guides provide solutions for different sliding door systems. A suitable bottom guide system should always be specified at the door-design stage. A bottom guide is essential for the correct functionality of the door and it ensures the faultless and safe operation of the door as well as prevents the door from swinging. In heavy doors (over 6 meter width) always ask our sales staff for advice.

BOTTOM **GUIDES** FOR SERIES 100-2000













The channel is attached to the bottom of the door.

The channel is fixed

into the door groove.



sunk into concrete.



➡ The doors slides between guide rollers.

➡ The channel is sunk

into the ground.



Two doors slide on top of double roller guides.

	CODE
AO-12 ø 19 mm. Steel. Wall fixing.	50312
A0-13 ø 30 mm. Steel. Wall fixing.	50313
A0-14 ø 40 mm. Steel. Wall fixing.	50314
A0-22 ø 19 mm. Steel. Wall fixing.	50322
A0-23 ø 30 mm. Steel. Wall fixing.	50323
A0-24 ø 40 mm. Steel. Wall fixing.	50324

BOTTOM **GUIDES** FOR SERIES 100-2000

BOTTOM **GUIDES** FOR SERIES 100-2000









	CODE
Ground stay roller UA-14 ø 40 mm. Steel. Floor fixing. Rawplug type fixing for concrete	50320
Bottom guide plate AORA-12/L Short. Steel. Wall fixing. Compatible with bottom guide rollers.	50340
Bottom guide plate AORA-22/P Long. Steel. Wall fixing. Compatible with bottom guide rollers.	50341

AOK 3 m Steel. Bottom guide channel For ø 19 mm bottom guides. Usually attach to the bottom of the door.	50318
--	-------

Flush handle UV-501 Zinc plated steel.	50201
Flush handle UV-511 Zinc plated steel.	50202
 Handle LV-150/300/500 Zinc plated steel.	50200

FOLDING DOOR SYSTEMS



FOLDING DOOR INFO

Determining a folding door system and parts

The installation space & environment

The installation environment determines which materials should be used (e.g. Al, Fe or AISI) and how to install the system

Folding method & direction

The opening method and space requirements determines if an endfold or centrefold system should be specified. Folding door systems are folded typically one sided or as bi-parting. Floating units and entrance doors can be also specified.

Door size, construction & weight

The opening's width affects the number of door leaves while the thickness, width, height and weight per leaf determines the product Series to be used.

1. Choose the SERIES according to your needs:

Environment / Application examples	Max. door leaf weight (2 wheel hanger)	Max. door leaf weight (4 wheel hanger)	Max. recommended leaf dimensions	SERIES
Interior use Apartments and commercial spaces.	-	25 kg	h: 2000 mm w: 600 mm	75 (902/904)
	30 kg	50 kg	h: 2750 mm w 900 mm	100
Interior / Exterior use Commercial and industrial environments.	50 kg	75 kg	h: 3000 mm w 1000 mm	150
	75 kg	100 kg	h: 3500 mm w 1000 mm	300
	100 kg	150 kg	h: 4500 mm w 1000 mm	500

2. Choose an ENDFOLD or a CENTREFOLD system:

Endfold installation example. Uses pivot set (to allow the same width to all leaves) or hinges. $(\bullet = Sliding hanger)$



Centrefold installation example. Uses only hinges.

 $(\bullet = Sliding hanger)$



3. Choose the COMPONENTS as follows:

1 Track:

Track length is normally the width of the door opening.

2 Hangers and plates:

There are two different types of hangers: Endfold and centrefold hangers. Use one hanger per every second door leaf. Use 2-wheel hangers whenever possible (pay attention to the kg). With an uneven number of leafs the hanger closest to the swing leaf should be a 4-wheel hanger. The type of plate depends on whether the system is endfold or centrefold.

3 Pivot sets:

Pivot sets can be used only with an endfold system. If pivot sets are used, then all the door leaves can be the same width.

O Brackets:

You can choose between wall or soffit brackets. Number of brackets = Length of track (m) + 1 pcs, an extra bracket should be installed approximately 0.3 m from the end bracket where the door leaves stack Brackets are installed at a maximum of 1 metre intervals. With series 75 the track can also be fixed directly to the ceiling.

Bottom guide:

5

A bottom guide ensures faultless and safe operation of the door and also prevents the door from swinging. A bottom guide should be installed on every second leaf. The bottom guide plate depends on if the system is an endfold or a centrefold system.





Datasheet

Folding door series 75 has two convienent DIY Fittings sets: 902 (for one, two-leaf folding door) and 904 (for two, two-leaf folding doors). These fittings sets are ideal to use with K-75 Junior tracks. They are easy to install and maintenance free.







Folding doors save space and bring a decorative and practical solution to both public buildings and the home. Folding doors are highly suitable for commercial premises, such as partition dividers in homes, restaurants and hotels, or for separating the dining room from the lounge.

Specifications

Weight (max.)	25 kg /door leaf
Door leaf thickness	20-40 mm
Door leaf size (max.)	H 2000 x W 600 mm
Number of door leaves (max.)	2 pcs / side





902 AND 904



Fittings set 902 -

- 1 x Hanger TP-75/nylon (with plate)
- **3** x Hinge TS-75
- **1** x Top pivot set YH-75
- **1 x** Bottom pivot set AH-75

Track should be bought separately.

NOTE! If the door leaves slide to the same side, a bottom guide and channel should be used.



Datasheet

In series 100-500 there are two different types of folding doors: Endfold and centrefold. The series determines the maximum weight capacity per door, so by changing the track and the hangers you can easily increase the loading capacity from 30 kg up to 150 kg. These systems are available for both interior and exterior applications.

ENDFOLD SERIES (Door leaf weight 30-150 kg)

The endfold system uses a pivot set or hinges. In this system, the maximum width is limited because the weight is distributed only to the other end. The panels can fold to either one or both sides of the opening and can also be stacked behind a reveal if required. The endfold system folds only on the other side of the opening and that is why it is the most common and the most popular system.

With steel doors, the last hanger should be welded 25 mm or 30 mm (TPE-150 or TPE-300/500 hangers) from the end of the leaf.



CENTREFOLD SERIES (Door leaf weight 30-150 kg)

The first panel is half-leaf, hinged to the post and the remaining leaves are full-size. The leaves are hung centrally under the lintel, and they fold to both sides of the opening.



Centrefold installation example. (• = Sliding hanger)



SERIES 100-500

Folding door systems

Folding doors for industrial buildings and warehousing applications are a space-saving and economical solution. Thanks to their convenience and security, they are really popular solutions for warehouses, garages, workshops and shipyards.

Specifications

Weight (max.)	30-150 kg /door leaf
Door leaf thickness	25-66 mm
Door leaf size with endfold hanger (max.)	H 2750 - 4500 mm x W 900 - 1000 r
Number of door leaves (max.)	8 pcs / side



100-500







 \bigcirc

Ø5

(Capacity 25 kg / door leaf)

SERIES 100 GALVANIZED STEEL TRACKS ENDFOLD HANGERS Ω Ħ Ø24 CENTREFOLD HANGERS $\overline{}$ Ø24

Ø24

FOLDING DOORS

		CODE
	K-100 2 m	30017
	K-100 3 m	30013
	K-100 4 m	30014
	K-100 6 m	30016

TPE/2-100/steel For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide TPA0-100/150.	30045
TPE/2-100/nylon For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide TPA0-100/150.	30046
TPE/4-100/steel For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide TPA0-100/150.	30049
TPE/4-100/nylon For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide TPA0-100/150.	30050
TPC/2-100/steel For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide AOL-12.	30047
TPC/2-100/nylon For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide AOL-12.	30048
TPC/4-100/steel For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide AOL-12.	30051
TPC/4-100/nylon For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide AOL-12.	30052
	Bit For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide TPE/2-100/nylon For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide TPE/2-100/nylon For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide TPAO-100/150. TPE/4-100/steel For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide TPAO-100/150. TPE/4-100/nylon For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide TPAO-100/150. TPE/2-100/nylon For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide AOL-12. TPC/2-100/nylon For track K-100. (Capacity 30 kg / door leaf) Use with bottom guide AOL-12. TPC/4-100/steel For track K-100. (Capacity 50 kg / door leaf) Use with bottom guide AOL-12. TPC/4-100/nylon<



SERIES 150

GALVANIZED STEEL TRACKS





K-150 2 m	40012
K-150 3 m	40013
K-150 4 m	40014
K-150 5 m	40015
K-150 6 m	40016

ENDFOLD HANGERS



ENDFOLD HANGERS









CENTREFOLD HANGERS





SOFFIT BRACKETS (Note! Wall brackets also available. Check page 82).





FOLDING DOORS

		0005
	PTPE/2-150/steel With butterfly hinges. For track K-150. (Capacity 50 kg / door leaf) Use with bottom guide PTA0-150/300/500.	40030
	PTPE/2-150/steel, end leaf With butterfly hinge. For track K-150. (Capacity 50 kg / door leaf) Use with bottom guide PTA0-150/300/500, end leaf.	40065
	TPC/2-150/steel For track K-150. (Capacity 50 kg / door leaf) Use with bottom guide AOL-12.	40035
	TPC/2-150/nylon For track K-150. (Capacity 50 kg / door leaf) Use with bottom guide AOL-12.	40034
	TPC/4-150/steel For track K-150. (Capacity 75 kg / door leaf) Use with bottom guide AOL-12.	40069
	TPC/4-150/nylon For track K-150. (Capacity 75 kg / door leaf) Use with bottom guide AOL-12.	40031
M5	KKK-150 For track K-150. <i>Note! Without joint screws.</i>	40084

KKKL-150

Joint bracket.

For track K-150.

4_____

 \bigcirc

30





FOLDING DOORS

MTP/4-300/500/steel For metal folding door. With welding hinges. For tracks K-300 and K-500. (Capacity 100 kg / door leaf or 150 kg / door leaf) Use with bottom guide MTAO-150/300/500.	50047
PTPE/2-300/500/steel, end leaf With butterfly hinge. For tracks K-300 and K-500. (Capacity 75 kg / door leaf or 100 kg / door leaf) Use with bottom guide PTA0-150/300/500, end leaf.	50039
PTPE/2-300/500/steel With butterfly hinges. For tracks K-300 and K-500. (Capacity 75 kg / door leaf or 100 kg / door leaf) Use with bottom guide PTAO-150/300/500.	50048
PTPE/4-300/500/steel With butterfly hinges. For tracks K-300 and K-500. (Capacity 100 kg / door leaf or 150 kg / door leaf) Use with bottom guide PTA0-150/300/500.	50038
	For metal folding door. With welding hinges. For tracks K-300 and K-500. (Capacity 100 kg / door leaf or 150 kg / door leaf) Use with bottom guide MTAO-150/300/500. PTPE/2-300/500/steel, end leaf With butterfly hinge. For tracks K-300 and K-500. (Capacity 75 kg / door leaf or 100 kg / door leaf) Use with bottom guide PTAO-150/300/500, end leaf. PTPE/2-300/500/steel With butterfly hinges. For tracks K-300 and K-500. (Capacity 75 kg / door leaf or 100 kg / door leaf) Use with bottom guide PTAO-150/300/500. PTPE/4-300/500/steel With butterfly hinges. For tracks K-300 and K-500. (Capacity 75 kg / door leaf or 100 kg / door leaf) Use with bottom guide PTAO-150/300/500.

T	Ρ	C/	2	-3	00	/!	50)()/	st	e	e	I	

For tracks K-300 and K-500. (Capacity 75 kg / door leaf or 100 kg / door leaf)

Use with bottom guide AOL-12.









Ø19

118

FOLDING **DOORS**

	CODE
Bottom guide TPAO-300/500 ø 19 mm. Used with series 300/500 TPE hangers. For endfold systems. Used with bottom guide channel AOK.	50337
Bottom guide MTAO-150/300/500 For endfold systems. Used with series 150 and 300/500 MTP hangers. Used with bottom guide channel AOK.	50338
Bottom guide AOL-12 ø 19 mm. For centrefold systems. Used with all TPC hangers. Used with bottom guide channel AOK.	50335
Bottom guide channel AOK 3m Steel. Used with TPAO, MTAO and PTAO bottom guides. Usually attach to the bottom of the door.	50318
Bottom guide PTAO-150/300/500, end leaf For endfold systems. Used with PTPE, end leaf hangers. Used with bottom guide channel AOK.	50327
Bottom guide PTA0-150/300/500 For endfold systems. Used with PTPE hangers. Used with bottom guide channel AOK.	50328
Hinge PTS-150/300/500 For endfold systems. Used with all PTPE hangers.	50404





GALVANIZED STEEL TRACKS









HANGERS





INDUSTRIAL CURTAIN SYSTEMS

Applications

Helaform offers a range of high-quality industrial curtain systems. These industrial curtain systems are maintenance free and effective solutions for industries where protective or space-dividing curtains are required. Typically these curtain systems are used in **outdoor storages, washing** and **welding facilities, sports halls** and **theatres**.

Specifications

Bracket interval (max.) Distance between hangers 1000 mm approx. 300 mm







WALL BRACKET





122

CURTAIN

		CODE
	K-75 2 m	20001
	K-75 2.4 m	20010
50 02	K-75 3 m	20003
	K-75 4 m	20004
	K-75 6 m	20006
	Curve K-75, 90° Radius 650 (Fe/ZN). *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	20033

VP/2-75/nylon For track K-75. (Capacity 20 kg / pcs)	20056
VP/4-75/nylon For track K-75. (Capacity 40 kg / pcs) (Used at the ends of the curtain)	20057



CURTAIN



124

		CODE
	K-100 2 m	30017
2	K-100 3 m	30013
	K-100 4 m	30014
-	K-100 6 m	30016
2	Curve K-100, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	30033
	VP/2-100/steel For track K-100. (Capacity 30 kg / pcs)	30058
	VP/2-100/nylon For track K-100. (Capacity 30 kg / pcs)	30056



VP/2-100/nylon For track K-100. (Capacity 30 kg / pcs)	30056
VP/4-100/steel For track K-100. (Capacity 50 kg / pcs) (Used at the ends of the curtain)	30059
VP/4-100/nylon For track K-100. (Capacity 50 kg / pcs) (Used at the ends of the curtain)	30057



SKL-100 Joint bracket. For track K-100.



126









 \bigcirc

Ø35

 \bigcirc

CURTAIN

		CODE
	K-150 2 m	40012
	K-150 3 m	40013
	K-150 4 m	40014
	K-150 5 m	40015
	K-150 6 m	40016
	Curve K-150, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	40033

	VP/2-150/steel For track K-150. (Capacity 50 kg / pcs)	40056
	VP/2-150/nylon For track K-150. (Capacity 50 kg / pcs)	40061
	VP/4-150/steel For track K-150. (Capacity 100 kg / pcs) (Used at the ends of the curtain)	40057
	VP/4-150/nylon For track K-150. (Capacity 100 kg / pcs) (Used at the ends of the curtain)	40062

CURTAIN



ACCESSORIES 33 0,60 30,60

For AISI 304 and 316 L -products for Curtains, please see page 146.

		CODE
54,60	End clip PK-150 Prevents the tracks lateral movement. For track K-150.	40120
	S-hook S-50/ 5,5 mm Used with all the curtain hangers. (Ø 5 mm)	20400



SERIES 100 GALVANIZED STEEL TRACKS AND SWITCHES























CONVEYOR SYSTEMS

Applications

Helaform's conveyor systems are highly flexible and easily adjustable, reducing the workload and improving productivity. They are simple in design, layout and installation. Production plants such as assembly lines and painting facilities as well as agricultural buildings and farms are some of the many locations for conveyor solutions.

Specifications

Bracket interval (max.)

1000 mm

K-100 2 m 30017 K-100 3 m 30013 K-100 4 m 30014 K-100 4 m 30016 K-100 6 m 30016 Curve K-100, 90° Radius 600 mm. *NOTE: The radius of the curve may vary ± 20 mm due to productional variations. 30033 Left rail switch Complete For track K-100. Not a stock item. Queries by project. 33011 Right rail switch Complete For track K-100. Not a stock item. Queries by project. 33010 Y-rail switch Complete For track K-100. Not a stock item. Queries by project. 33010
K-100 3 m 30013 K-100 4 m 30014 K-100 6 m 30016 K-100 6 m 30016 Curve K-100, 90° 30033 Padius 600 mm. NOTE The radius of the curve may vary ± 20 mm due to productional variations. 30033 Left rail switch Complete Soundation 33011 Not a stock item. Queries by project. 33010 33010 Mode a stock item. Queries by project. Soundation 33012
K-100 4 m 30014 K-100 6 m 30016 K-100 6 m 30016 Curve K-100, 90° 30033 Radius 600 mm. 30033 *NOTE! The radius of the curve may vary ± 20 mm due to productional variations. 30033 Variati switch Complete For track K-100. Not a stock item. Queries by project. Not a stock item. Queries by project. 33010 Variat switch Casting only For track K-100. Not a stock item. Queries by project. Stating only For track K-100. Not a stock item. Queries by project. 33012
K-100 6 m 30016 K-100 6 m 30016 Curve K-100, 90° Radius 600 mm. "NOTE! The radius of the curve may vary ± 20 mm due to productional variations. 30033 Productional variations. 30033 Left rail switch Complete For track K-100. 33011 Not a stock item. Queries by project. 33010 Not a stock item. Queries by project. 33010 Varial switch Complete For track K-100. 33010 Not a stock item. Queries by project. 33010 Not a stock item. Queries by project. 33012
Curve K-100, 90° Radius 600 mm. "NOTE! The radius of the curve may vary ± 20 mm due to productional variations.300332003330033Left rail switch Complete For track K-100. Not a stock item. Queries by project.33011Right rail switch Complete For track K-100. Not a stock item. Queries by project.33010Yrail switch Casting only For track K-100. Not a stock item. Queries by project.33012
Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations. 30033 Left rail switch Complete For track K-100. 33011 Not a stock item. Queries by project. 33010 Right rail switch Complete For track K-100. 33010 Not a stock item. Queries by project. 33010 Variation State Y-rail switch Complete For track K-100. Not a stock item. Queries by project. 33010
Complete For track K-100.33011Not a stock item. Queries by project.33011Right rail switch Complete For track K-100.33010Not a stock item. Queries by project.33010V-rail switch Casting only For track K-100.33012Not a stock item. Queries by project.33012
Complete For track K-100. 33010 Not a stock item. Queries by project. 33010 Y-rail switch Casting only For track K-100. 33012 Not a stock item. Queries by project. 33012
Casting only For track K-100. Not a stock item. Queries by project.
Three-way rail switch
Complete For track K-100. 33013 <i>Not a stock item. Queries by</i> <i>project.</i>
Underpass module For track K-100. 33014 Not a stock item. Queries by project.

CONVEYOR





	CODE
KKS-104/AP Lower part. Adjustable with threaded bar (not included). Use together with 33082. For track K-100.	33083
Stop KP-75/100 Stops the hanger inside the track. For track K-100 and switches.	20110
Stop KP-100/150 Stops the hanger inside the track. For track K-150. For track K-100 and switches.	40110

K-150 2 m	40012
K-150 3 m	40013
K-150 4 m	40014
K-150 5 m	40015
K-150 6 m	40016
Curve K-150, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	40033



Ø20

KVLP-150/steel For track K-150. (Capacity 50 / pcs)

CONVEYOR



	CODE
KVLP-300/500/steel For tracks K-300 and K-500. (Capacity 100 / pcs)	50063
KV-300/500/steel For tracks K-300 and K-500. (Capacity 150 kg / pcs)	50064







Stop KP-300/500 Stops the hanger inside the track. For tracks K-300 and K-500.



CABLE TROLLEY SYSTEMS

Applications

Flat and round cables and hoses can be carried by using cable trolleys with the series 100 sturdy track profile. Such carriers are used for different crane installations such as **jib** and **bridge cranes**, **studio lighting** and **washing facilities**. By joining different tracks with track joints and using track curves, the sliding action can be arranged according to the desired floor plan and use.

Specifications

Bracket interval (max.)

1000-1500 mm

GALVANIZED STEEL TRACKS





WALL BRACKET





SOFFIT BRACKETS







TRACK JOINTS





CABLE TROLLEY

	CODE
K-100 2 m	30017
K-100 3 m	30013
K-100 4 m	30014
K-100 6 m	30016
Curve K-100, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	30033



KKKL-100 Joint bracket. For track K-100.	30080
KKK-100/TT For "I" beams. For track K-100.	30081



LK-100 Dismountable jointing sleeve. For track K-100. Not suitable for track with soffit mounting.

CABLE TROLLEY



ACCESSORIES FOR ROUND CABLES







 (\bigcirc)









CABLE TROLLEY

	CODE
Hanger KVLP-100/steel Without cable holder. For track K-100. (Capacity 50 kg / pcs)	35023
Cable/hose holder A, Ø 8-15 mm Aluminium. Used with hanger KVLP-100/ steel. (Capacity 50 kg / pcs)	35010
Cable/hose holder B, Ø 16-24 mm Aluminium. Used with hanger KVLP-100/ steel. (Capacity 50 kg / pcs)	35011
Cable/hose holder C, Ø 25-35 mm Aluminium. Used with hanger KVLP-100/ steel. (Capacity 50 kg / pcs)	35012
Spacer for cable carriers KVVP-100 Used to connect various cable holders in a chain under one hanger. Used with hanger KVLP-100/ steel.	35022











HANGERS









ACCORDION DOOR SYSTEMS

Applications

Helaform's accordion door systems offer a variety of solutions for your project requirements. These systems are easy to install, light to use and can easily fit into small spaces. These products are widely used as room dividers, closets and foyers in apartments, schools, offices, and other commercial spaces.





ACCORDION DOOR

	C	ODE
	K-75 2 m	20001
	K-75 2.4 m	20010
51	K-75 3 m	20003
	K-75 4 m	20004
	K-75 6 m	20006

	K-75 Flow 2.1 m (Al)	20201
33	K-75 Flow 2.4 m (Al)	20205
	K-75 Flow 3 m (Al)	20203
	K-75 Flow 4 m (Al)	20204
	K-75 Flow 6 m (Al)	20206
1,50	K-75 Junior 2 m (Al)	20017
	K-75 Junior 2.4 m (Al)	20019
	K-75 Junior 3 m (Al)	20020

Ø11	POP-75/steel For tracks K-75, K-75 Flow and K-75 Junior. (Capacity 30 kg / pcs)	20051
0 0 1 1	POP-75/nylon For tracks K-75, K-75 Flow and K-75 Junior. (Capacity 30 kg / pcs)	20050

ACCORDION DOOR



ACCORDION DOOR

	CODE	
	K-100 2 m	30017
	K-100 3 m	30013
	K-100 4 m	30014
	K-100 6 m	30016

10,6

Ø4 Θ

-6

Ю

Ŷ 6



ACCORDION DOOR







ACCORDION DOOR

		CODE
80	LKU-100/100 mm For track K-100.	30091
100	LKU-100/100 mm, for welding For track K-100.	30093
	LKU-100/200 mm For track K-100.	30092
	LKU-100/200 mm, for welding For track K-100.	30094







Datasheet



STAINLESS STEEL SERIES 100-500

Helaform offers a complete range of stainless-steel sliding solutions, which are manufactured in both AISI 304 stainless steel and AISI 316 L acid-proof grades. These corrosion-resistant and acid-proof products suit the most demanding sliding applications, be it in marine environments, petrochemical plants, the food industry, the pharmaceutical industries or hospitals.



Specifications

Weight (max.capacity)	500 kg / door
Bracket interval (max.)	1000 mm

STAINLESS STEEL



6^C

Hangers with AISI 304 / 316 L steel wheels. Lubricated for life bearings.

All tracks are AISI 316 L-quality.

All parts are AISI 304 or 316 L-quality.



-⊕ _____

 WALL BRACKETS



SOFFIT BRACKETS



and MPS-150.

(Door thickness min. 25 mm)

STAINLESS **STEEL**

		CODE
Avelations	SKL-100, AISI 316 L Joint bracket. For track K-100. (Door thickness max 40 mm)	30116
	SKL/2-100, AISI 316 L Joint bracket. For double track. For track K-100. (Door thickness max 40 mm)	30117
	SKL-100, AISI 316 L Joint bracket, adjustable. For track K-100. (Door thickness max 40 mm)	30118
	KKKL-100, AISI 316 L Joint bracket. For track K-100.	30119



0 8





STAINLESS **STEEL**

		CODE
	VP/2-150, AISI 304 For curtain. For track K-150. (Capacity 50 kg / pcs)	40063
	VP/4-150, AISI 304 For curtain. For track K-150. (Capacity 100 kg / pcs) (Used at the ends of the curtain)	40064
<u>5</u>	PLP-100/150, M10, AISI 316 L Top fixing. For hangers MPS-100 and MPS-150. (Door thickness min. 25 mm)	40102

SKL-150, AISI 304 Joint bracket. For track K-150. (Door thickness min. 45 mm)



STAINLESS **STEEL**

		CODE
	MPS-300/500, AISI 304 For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair)	50053
	PLP-300/500, M16, AISI 304 Top fixing. For hanger MPS-300/500. (Door thickness min 35 mm)	50105
R Helaform	SKL-300/500, AISI 304 Joint bracket. For tracks K-300 and K-500. (Door thickness max 70 mm)	50079
m	KKL-300/500, AISI 304 Joint bracket. For tracks K-300 and K-500.	50095



STAINLESS **STEEL**

CODE

S-hook S-50/5.5 mm, AISI 316 L Used with all the curtain hangers. (Ø 5 mm)

AOK 3 m, AISI 316 L Bottom guide channel. For ø 19 mm bottom guides. Usually attach to the bottom of the door.	50310
A0-12, AISI 304 ø 19 mm. Wall fixing.	50325
AOL-12, AISI 316 L ø 19 mm. Floor fixing.	50339

Helaform continuously develops and improves its products as part of our business strategy. As a result, the product MAY HAVE DEVIATIONS in relation to the dimensions and images drawn in this catalogue. We are not responsible for printing errors and reserve the right to correct them without notice.

Read detailed warranty instructions and tolerances on the Helaform website at:

https://helaform.com/en/10-year-limited-warranty/

helaform®



Helaform Oy, Sienikuja 6, 00760 Helsinki, Finland

www.helaform.com +358 9 388 3033 myynti@helaform.fi



VOL 2